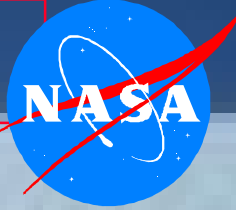


White Sands Space Harbor (WSSH)

Innovative Recycling Efforts February 2003

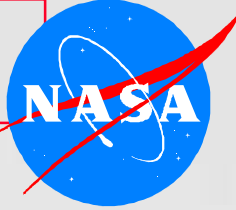


Agenda

- ♦ History
- ♦ Physical Location, Conditions, and Access
- ♦ Runways and Maintenance
- ♦ Location, Access and Conditions
- ♦ Used Oil Heater
- ♦ Steam Cleaning Pad
- ♦ Scrap Metal and Other Recycling
- ♦ Conclusion



NASA White Sands Test Facility

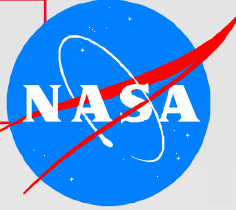


History

- ♦ White Sands Test Facility (WSTF) operates the White Sands Space Harbor (WSSH) on the U.S. Army's White Sands Missile Range
- ♦ Primary training area for space shuttle pilots
 - ♦ Approach and landing practice in the shuttle-training aircraft (STA), a highly modified Gulfstream II
 - ♦ T-38 chase aircraft
- ♦ In 1976, NASA selected Northrup Strip as the site for pilot training



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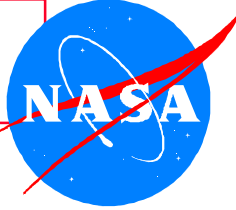


History, Cont'd

- ♦ A second runway was added, and in 1979, both lake bed runways were lengthened, allowing WSSH to serve as a shuttle backup landing facility
- ♦ The facility was used during the landing of STS-3 in March 1982
- ♦ WSSH became an emergency landing site, and the U.S. Congress designated the facility as the "White Sands Space Harbor"



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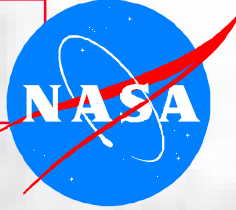


STS-3, Columbia Landing 1982





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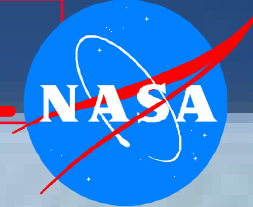


Runways and Maintenance

- ♦ WSSH maintains two 35,000 ft lake bed, runways that serve for pilot training and backup shuttle landing
- ♦ Simulates the runways at Kennedy Space Center and Edwards Air Force Base
- ♦ A third, shorter, runway was constructed to simulate the landing sites in Morocco, Spain, and Gambia
- ♦ The hard-packed gypsum strips are groomed and striped continually
 - ♦ Levelled to a tolerance of ± 1 in/1000 ft
- ♦ Certified yearly to support the weight of the shuttle

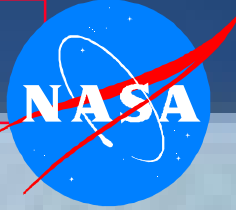


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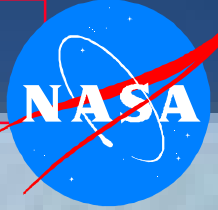
Location and Access

- ♦ Remotely located on the world's largest gypsum dune fields in the Tularosa Basin, east of the San Andres Mountains, adjacent to the White Sands National Monument
- ♦ The Facility is 30 miles west of Alamogordo, NM with access through Holloman Air Force Base
- ♦ Access from Las Cruces is via Hwy. 70 past the Small Missile Range, a commute of over 60 miles
- ♦ Roads are either paved or hard-packed gypsum with frequent encounters with natural and alien desert critters



Conditions

- ♦ Intense direct and reflected light necessitate the use of skin protection and sun glasses to prevent “snow blindness”
- ♦ Summer temperatures often exceed 110 ° F and winter temperatures can dip below 0 ° F
- ♦ The average annual rainfall is 10 inches
- ♦ The peak wind gust was 113 mph; however, winds as low as 20 mph can lift the white gypsum dust off the lake bed and heavy winds cause “white-outs” with visibility shrinking to less than 10 feet
- ♦ Equipment air filters become clogged in a few hours and personnel use unvented goggles and dust masks during storms

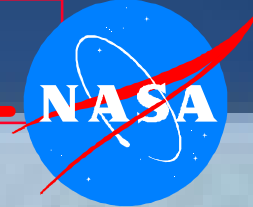


Conditions, Cont'd

- ♦ WSSH has no potable water
- ♦ Fresh, non-drinkable, water is transported from a 40 gallon/minute well two miles from the Operations Center
- ♦ The ground water, confined to fractures in the hard gypsum mantle, is found at less than 6 feet below the surface and is very alkaline (pH 8+) with 76,000 ppm TDS
- ♦ All drinking water is brought in from off-site
- ♦ The alkali soil is predominately CaSO_4 with traces of salt
 - ♦ Resembles soft rock, a very dense selenite



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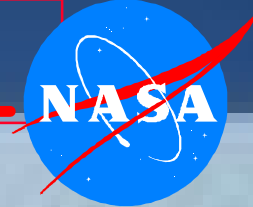


Natural Desert Critters Diamondback Rattlesnake





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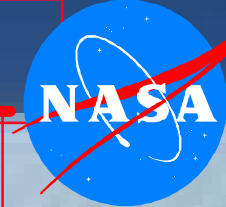


Natural Desert Critters, Cont'd Coyote





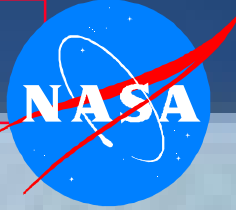
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Alien Desert Critter

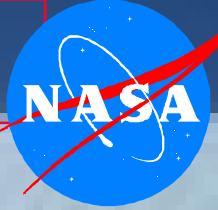
- ♦ An Oryx population introduced from Africa in 1974 has exploded from 96 to 4,500 today





Used Oil Heater

- ♦ WSSH installed a UL-approved used oil heater in their Heavy Equipment Shop to recycle oil and provide heat in the remote area
- ♦ The Shenandoah 175K BTU heater is fitted with an 8-inch round 4-foot tall stack (to code) and a 250 gallon UL-approved storage tank fitted into a secondary storage tank
- ♦ The system meets 40 CFR 279 standards for required oil analyses, BTUs, and “Used Oil” labeling
- ♦ The heater consumes 1.25 gallons of oil per hour and is thermostatically controlled to shut down in the event of loss of fuel, electricity or air

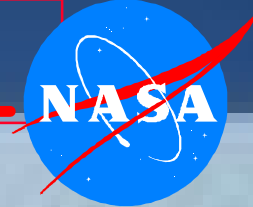


Used Oil Heater, Cont'd

- ♦ On cold days the heater warms the shop in less than 20 minutes
- ♦ In addition to oil used in heavy equipment, the heater consumes oil generated by the steam cleaning pad belt skimmer
- ♦ Since the installation of the heater (1999), WSSH has not transported any used oil for recycle or disposal, avoiding labor and transportation costs



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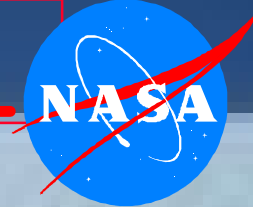


Used Oil Heater, Cont'd





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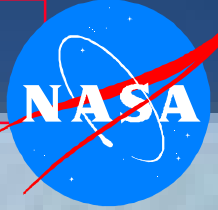


Used Oil Heater, Cont'd



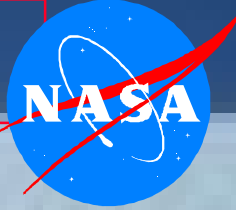


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Used Oil Heater, Cont'd



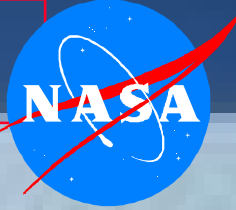


Steam Cleaning Pad

- ♦ **Assessed need for a Steam Cleaning Pad at WSSH**
 - ♦ **Accumulated gypsum on equipment is very corrosive and needs removal**
 - ♦ **Accumulated grease and oils require removal to perform proper heavy equipment maintenance**
 - ♦ **Accumulated wash water residue must be contained and disposed of in a manner that complies with environmental regulations**
 - ♦ **Stormwater from a steam cleaning area must be dealt with in an environmentally safe manner**
 - ♦ **The system cannot require large quantities of hard-to-get water**



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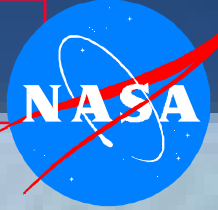


Steam Cleaning Pad, Cont'd

- ♦ Construction of the steam cleaning pad completed in 2000
- ♦ The concrete pad with sump is a continuous pour that can support extremely heavy equipment
- ♦ Recycles all process water
- ♦ Collects and uses stormwater from rain/snow events
- ♦ The system provides a steam wash, separates (filters) sediments, removes (strips) oil and grease, and adds ozone to control bacterial growth and condition the water
- ♦ Utilizes general swimming pool procedures for clarification, filtering, and pH adjustment of the high TDS alkaline water



NASA White Sands Test Facility

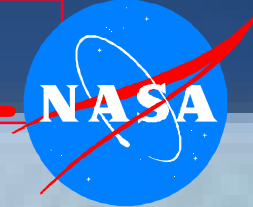


Steam Cleaning Pad, Cont'd





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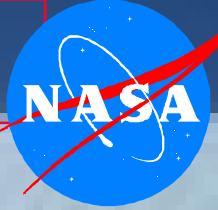


Steam Cleaning Pad, Cont'd





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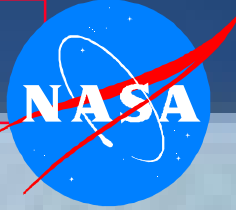


Steam Cleaning Pad, Cont'd





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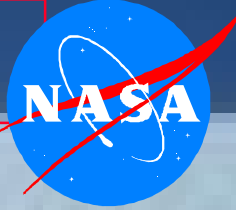
Steam Cleaning Pad, Cont'd





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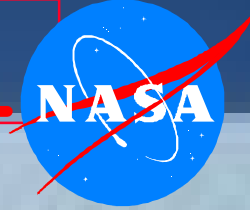
Scrap Metal and Other Recycling



- ♦ WSSH recycled 40,000 lbs. of 4' X 8' X ½" armor protection steel
- ♦ The plating was used to cover four Automated Landing Systems for orbiter guidance
 - ♦ Protect equipment from falling debris during WSMR missile testing
- ♦ The systems represent millions of dollars of irreplaceable equipment and technology
 - ♦ Minimum \$60 million replacement cost each



NASA White Sands Test Facility

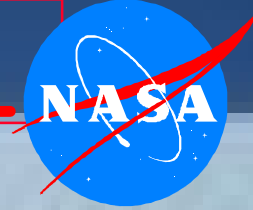


Automated Landing System Shelter



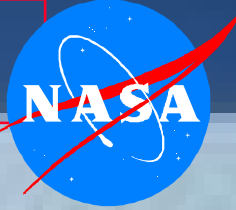


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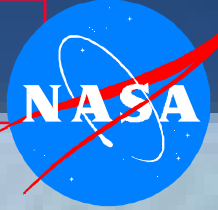
Automated Landing System Shelter





Other Recycling

- ♦ Equipment and materials that WSSH has transferred, salvaged, refurbished, repaired, and recycled
 - ♦ Heavy equipment, vehicles, and trailers
 - ♦ Buildings and shelters
 - ♦ Generators and pumps
 - ♦ Tanks and secondary containment
 - ♦ Machinery, compressors, and tools
- ♦ Estimated value new \$4.2 million
- ♦ Estimated value now \$1.3 million
- ♦ Most of the equipment/materials are acquired from either DRMO or WSMR



Conclusions

- ♦ WSSH, a shuttle backup landing/pilot training facility, is located in a very remote, hostile environment
- ♦ Runway grooming requires a fleet of well cared for equipment, maintained and operated by a highly trained team
- ♦ Prompted by remoteness, austere conditions, State and Federal Regulations, budgets, and the need for a method of doing a job correctly, these innovative engineers and technicians have found ways to recycle and reuse available resources